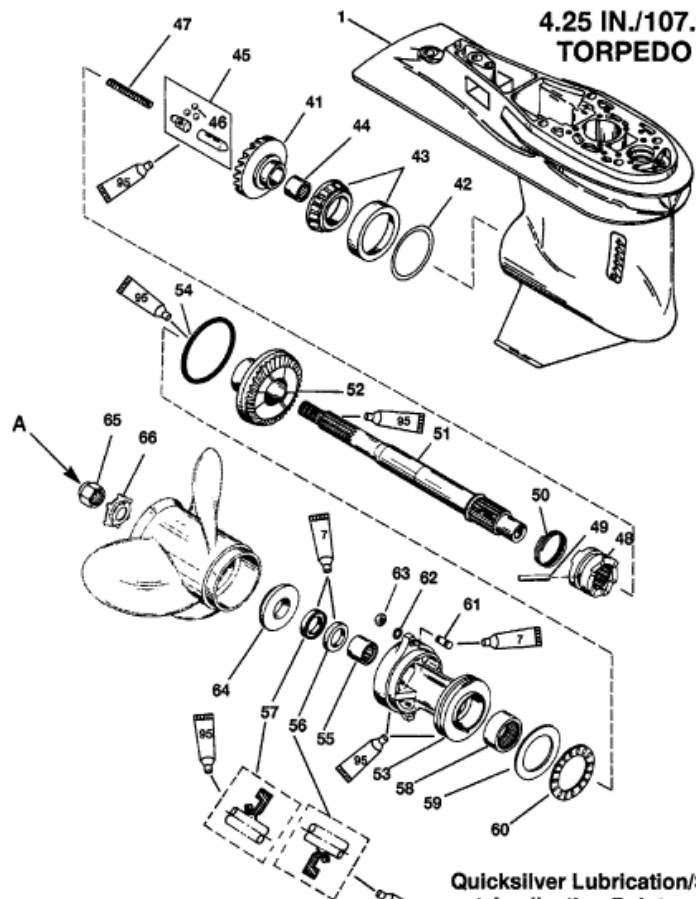




**4.25 IN./107.95MM
 TORPEDO DIA.**



Quicksilver Lubrication/Sealant Application Points

-  2-4-C With Teflon (92-825407A12)
-  Loctite 271 (Obtain Locally)

A – TORQUE NUT TO 55 LB. FT. (74.6 N·M).

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
-	1667	9011G18	GEAR HOUSING	1	(BLACK)	
-	1667	9011G19	GEAR HOUSING	1	(GRAY)	
1	1667	9011G 8	GEAR HOUSING	1	(BLACK)	
1	1667	9011G 9	GEAR HOUSING	1	(GRAY)	
41	43	850033A 2	FORWARD GEAR (30 TEETH)	1		
42	15	44491A 1	SHIM ASSEMBLY	1		
43	31	30894A 1	TAPERED ROLLER BEARING	1		
44	31	30895	ROLLER BEARING	1		
45		850315A 1	CAM FOLLOWER ASSEMBLY	1		
46	30	44530	BALL	3		
47	24	850327	SPRING	1		
48	52	850048	CLUTCH	1		
49	17	30632	CROSS PIN	1		
50	24	30893	SPRING	1		
51	44	850308	PROPELLER SHAFT	1		
52	43	850034	REVERSE GEAR (30 TEETH)	1		
53		12596A 2	BEARING CARRIER ASSEMBLY	1		
54	25	97386	O-RING	1		8
55	31	30956	ROLLER BEARING	1		
56	26	70080	OIL SEAL (INNER)	1		8
57	26	70081	OIL SEAL (OUTER)	1		8
58	31	12578	ROLLER BEARING	1		
59	12	12577	THRUST WASHER	1		
60	31	12576	THRUST BEARING	1		
61	16	42917 4	STUD (M8 X 48)	2		
62	12	855941	WASHER	2		
63	11	40119 8	NUT	2		
64		13191A 1	THRUST HUB ASSEMBLY	1	THESE PARTS ARE NOT INCLU	
65	11	52707A 1	PROPELLER NUT ASSEMBLY	1	THESE PARTS ARE NOT INCLU	
66	14	816629	TAB WASHER GEAR HOUSING	1	THESE PARTS ARE NOT INCLU	
-	26	43035A 4	G/H SEAL KIT	1		